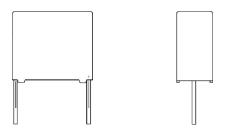
F339X1 330VAC



Vishay BCcomponents

Interference Suppression Film Capacitors MKP Radial Potted Type



FEATURES

- 7.5 mm to 27.5 mm lead pitch
- Supplied loose in box or taped on reel
- Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>



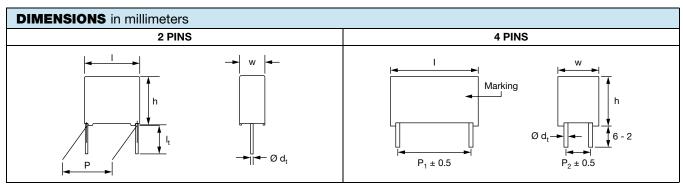
APPLICATIONS

For standard across the line X1 applications See also application note: <u>www.vishay.com/doc?28153</u>

QUICK REFERENCE DATA			
Capacitance range (E24 series)	0.001 µF to 2.2 µF (preferred values according to E6)		
Capacitance tolerance	± 20 %; ± 10 %; (± 5 % on request)		
Climatic testing class according to IEC 60068-1	55/110/56/B		
Rated AC voltage	330 V _{AC} ; 50 Hz to 60 Hz		
Permissible DC voltage	800 V _{DC}		
Maximum application temperature	110 °C		
Reference standards	IEC 60384-14 ed-3 and EN 60384-14 IEC 60065 requires pass. flamm. class B CSA-E384-14; UL 60384-14 CQC		
Dielectric	Polypropylene film		
Electrodes	Metallized		
Construction	Mono construction		
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0		
Leads	Tinned wire		
Marking C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for material; manufacturer location; manufacturer's logo; year and week, safety			

Note

For more detailed data and test requirements, contact <u>rfi@vishay.com</u>

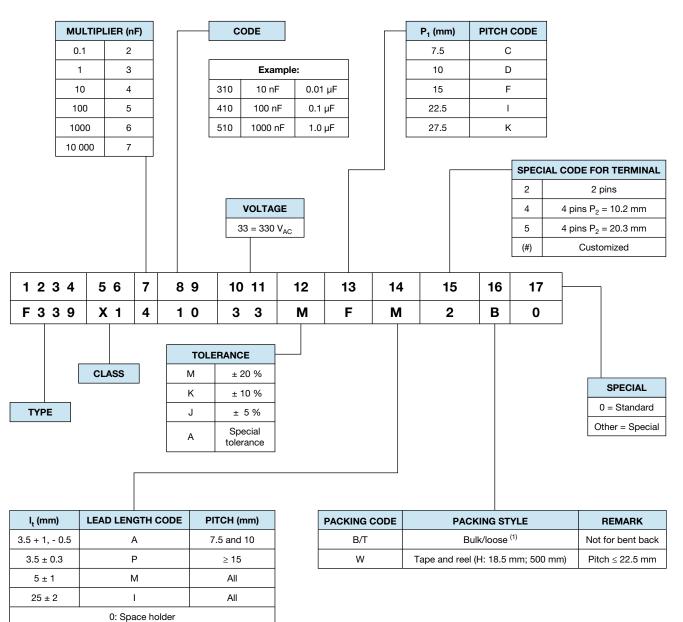


Note

• Ø d_t \pm 10 % of standard diameter specified

VISHAY, www.vishay.com

COMPOSITION OF CATALOG NUMBER



Notes

• For detailed tape specifications refer to packaging information www.vishay.com/doc?28139

(1) Packaging will be bulk for all capacitors with pitch ≤ 15 mm and such with long leads (> 5 mm). Capacitors with short leads up to 5 mm and pitch > 15 mm will be in tray and asking code will be "T".



SPECIFIC REFERENCE DATA					
DESCRIPTION	VA	LUE			
Rated AC voltage (U _{RAC})	33	0 V			
Permissible DC voltage (U _{RDC})	80	0 V			
Tangent of loss angle	At 1 kHz	At 10 kHz			
C < 100 nF	≤ 10 x 10 ⁻⁴	≤ 20 x 10 ⁻⁴			
$470 \text{ nF} \le C \le 2.2 \mu F$	≤ 20 x 10 ⁻⁴	≤ 70 x 10 ⁻⁴			
Rated voltage pulse slope $(dU/dt)_R$ at 465 V_{DC}	100	V/µs			
R between leads, for C \leq 0.33 μF at 100 V; 1 min	> 15 0	00 MΩ			
RC between leads, for C > 0.33 μ F at 100 V; 1 min	> 50	000 s			
R between leads and case; 100 V; 1 min	> 30 0	00 MΩ			
Withstanding (DC) voltage (cut off current 10 mA) $^{(1)}$; rise time \leq 1000 V/s:					
C ≤ 2.2 µF 3400 V; 1 min					
C > 2.2 μF	2200 V; 1 min				
Vithstanding (AC) voltage between leads and case 2160 V; 1 min					
Maximum application temperature	110	0° (

Note

(1) See "Voltage Proof Test for Metalized Film Capacitors": <u>www.vishay.com/doc?28169</u>

ELE	CTRIC	AL DATA ANI) ORD	ERING INFORM	TION					
			CATALOG NUMBER F339X1 AND PACKA						NG	
					LOOSE IN B	ох				
		DIMENSIONS		SHOR	LEADS		LONG LEA	DS	TAPED REE	L
U _{RAC} (V)	CAP. (μF)	w x h x l (mm)	MASS (g) ⁽³⁾	lt = 3.5 mm + 1 mm/- 0.5 mm (≤ 10 mm) or 3.5 mm ± 0.3 mm (≥ 15 mm)	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	$\emptyset = 500 \text{ mm}^{(1)(2)}$ H = 18.5 mm; P ₀ = 12.7 mm	SPQ
			PITCH	l = 7.5 mm ± 0.4 mm; o	d _t = 0.50 mm ± 0.	05 mm	; C-TOL. = ± 20	%		
	0.0010			21033MCA2B0	21033MCM2B0		21033MCI2B0		21033MC02W0	
	0.0015	4.0 x 9.0 x 10.0	0.4	21533MCA2B0	21533MCM2B0	1500	21533MCI2B0	1000	21533MC02W0	2500
	0.0022			22233MCA2B0	22233MCM2B0		22233MCI2B0		22233MC02W0	
	0.0033	5.0 x 10.5 x 10.0	0.4	23333MCA2B0	23333MCM2B0	1000	23333MCI2B0	1250	23333MC02W0	2000
	0.0047	6.0 x 11.5 x 10.0	0.8	24733MCA2B0	24733MCM2B0	750	24733MCI2B0	1000	24733MC02W0	1900
			PITCH	= 10.0 mm ± 0.4 mm;	d _t = 0.60 mm ± 0	.06 mn	n; C-TOL. = ± 20	%		
	0.0010			21033MDA2B0	21033MDM2B0		21033MDI2B0		21033MD02W0	
	0.0015			21533MDA2B0	21533MDM2B0		21533MDI2B0		21533MD02W0	
	0.0022		22233MDA2B0 22233MDM2B0		22233MDI2B0	_	22233MD02W0			
	0.0033	4.0 x 10.0 x 12.5	0.6	23333MDA2B0	23333MDM2B0	1000	23333MDI2B0	1250	23333MD02W0	1400
	0.0047	4.0 X 10.0 X 12.0	0.0	24733MDA2B0	24733MDM2B0	1000	24733MDI2B0		24733MD02W0	
	0.0068			26833MDA2B0	26833MDM2B0		26833MDI2B0		26833MD02W0	
330	0.010			31033MDA2B0	31033MDM2B0		31033MDI2B0		31033MD02W0	
000	0.015			31533MDA2B0	31533MDM2B0		31533MDI2B0		31533MD02W0	
	0.022	5.0 x 11.0 x 12.5	0.82	32233MDA2B0	32233MDM2B0	1000	32233MDI2B0	1000	32233MD02W0	1100
	0.033	6.0 x 12.0 x 12.5	1.1	33333MDA2B0	33333MDM2B0	750	33333MDI2B0	750	33333MD02W0	900
			PITCH	= 15.0 mm ± 0.4 mm;	$d_t = 0.60 \text{ mm} \pm 0$.06 mn	n; C-TOL. = ± 20	%		
	0.010			31033MFP2B0	31033MFM2B0		31033MFI2B0		31033MF02W0	
	0.015			31533MFP2B0	31533MFM2B0		31533MFI2B0		31533MF02W0	
	0.022	5.0 x 11.0 x 17.5	1.0	32233MFP2B0	32233MFM2B0	1250	32233MFI2B0	1000	32233MF02W0	1100
	0.033			33333MFP2B0	33333MFM2B0		33333MFI2B0		33333MF02W0	
	0.047			34733MFP2B0	34733MFM2B0		34733MFI2B0		34733MF02W0	
	0.068	6.0 x 12.0 x 17.5	1.4	36833MFP2B0	36833MFM2B0	1000	36833MFI2B0	1000	36833MF02W0	900
				= 15.0 mm ± 0.4 mm;			,			
	0.10	7.0 x 13.5 x 17.5	1.8	41033MFP2B0	41033MFM2B0	1000	41033MFI2B0	500	41033MF02W0	800
	0.15	8.5 x 15.0 x 17.5	2.4	41533MFP2B0	41533MFM2B0	1000	41533MFI2B0	500	41533MF02W0	650
	0.22	10.0 x 16.5 x 17.5	3.0	42233MFP2B0	42233MFM2B0	500	42233MFI2B0	500	42233MF02W0	600

Revision: 19-Oct-12

Document Number: 28185



ELE	ELECTRICAL DATA AND ORDERING INFORMATION																
					CATALOG NUME	BER F3	39X1 AND PA	CKAGI	NG								
					LOOSE IN B	ох											
		DIMENSIONS		SHOR	LEADS		LONG LEAD	DS	TAPED REE	L							
U _{RAC} (V)	CAP. (μF)	w x h x l (mm)	MASS (g) ⁽³⁾	lt = 3.5 mm + 1 mm/- 0.5 mm (≤ 10 mm) or 3.5 mm ± 0.3 mm (≥ 15 mm)	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	Ø = 500 mm ⁽¹⁾⁽²⁾ H = 18.5 mm; P ₀ = 12.7 mm	SPQ							
			PITCH	= 22.5 mm ± 0.4 mm;	d _t = 0.80 mm ± 0	.08 mm	i; C-TOL. = ± 20	%									
	0.10	6.0 x 15.5 x 26.0	2.4	41033MIP2B0	41033MIM2B0	300	41033MII2B0	250	41033MI02W0	600							
	0.15	0.0 × 10.0 × 20.0	2.4	41533MIP2B0	41533MIM2B0	000	41533MII2B0	200	41533MI02W0	000							
	0.22	7.0 x 16.5 x 26.0	2.9	42233MIP2B0	42233MIM2B0	200	42233MII2B0	250	42233MI02W0	550							
	0.33	8.5 x 18.0 x 26.0	3.8	43333MIP2B0	43333MIM2B0	200	43333MII2B0	250	43333MI02W0	450							
	0.47	10.0 x 19.5 x 26.0	6.8	44733MIP2B0	44733MIM2B0	200	44733MII2B0	200	44733MI02W0	350							
	0.68	12.0 x 22.0 x 26.0	7.8	46833MIP2B0	46833MIM2B0	140	46833MII2B0	400	46833MI02W0	300							
	0.82	12.5 x 22.5 x 26.5	7.8	48233MIP2B0	48233MIM2B0	140	48233MII2B0	400	48233MI02W0	300							
			PITCH	= 27.5 mm ± 0.4 mm;	$d_t = 0.80 \text{ mm} \pm 0$.08 mm	n; C-TOL. = ± 20	%									
	0.22			42233MKP2B0	42233MKM2B0		42233MKI2B0										
	0.33	9.0 x 19.0 x 31.5	5.5	43333MKP2B0	43333MKM2B0	100	43333MKI2B0	150									
	0.47			44733MKP2B0	44733MKM2B0		44733MKI2B0										
	0.68	11.0 x 21.0 x 31.0	7.4	46833MKP2B0	46833MKM2B0	100	46833MKI2B0	125	-	-							
	1.0	13.0 x 23.0 x 31.0	9.2	51033MKP2B0	51033MKM2B0	100	51033MKI2B0	125									
	1.5	18.0 x 28.0 x 31.5	16.1	51533MKP2B0	51533MKM2B0	100	51533MKI2B0	125									
	2.2	21.0 x 31.0 x 31.0	20.3	52233MKP2B0	52233MKM2B0	50	52233MKI2B0	75									
			PITCH	l = 7.5 mm ± 0.4 mm; o	d _t = 0.50 mm ± 0.	05 mm	; C-TOL. = ± 10	%									
	0.0010			21033KCA2B0	21033KCM2B0		21033KCI2B0	1000	21033KC02W0								
	0.0012		0.4	21233KCA2B0	21233KCM2B0		21233KCI2B0		21233KC02W0	2500							
	0.0015	10×00×100		21533KCA2B0	21533KCM2B0	1500	21533KCI2B0		21533KC02W0								
	0.0018	4.0 X 9.0 X 10.0	4.0 x 9.0 x 10.0	4.0 x 9.0 x 10.0	4.0 X 9.0 X 10.0	4.0 x 9.0 x 10.0	4.0 X 9.0 X 10.0	4.0 X 9.0 X 10.0	4.0 X 9.0 X 10.0	0.4	21833KCA2B0	21833KCM2B0	1500	21833KCI2B0	1000	21833KC02W0	2500
	0.0022			22233KCA2B0	22233KCM2B0		22233KCI2B0		22233KC02W0								
	0.0027			22733KCA2B0	22733KCM2B0		22733KCI2B0		22733KC02W0								
330	0.0033	50 105 100	0.4	23333KCA2B0	23333KCM2B0	1000	23333KCI2B0	1050	23333KC02W0	0000							
	0.0039	5.0 x 10.5 x 10.0	0.4	23933KCA2B0	23933KCM2B0	1000	23933KCI2B0	1250	23933KC02W0	2000							
	0.0047	0.0 11 5 10.0	0.0	24733KCA2B0	24733KCM2B0	750	24733KCI2B0	1000	24733KC02W0	1000							
	0.0056	6.0 x 11.5 x 10.0	0.8	25633KCA2B0	25633KCM2B0	750	25633KCI2B0	1000	25633KC02W0	1900							
			PITCH	= 10.0 mm ± 0.4 mm;	d _t = 0.60 mm ± 0	.06 mm	n; C-TOL. = ± 10	%									
	0.0010			21033KDA2B0	21033KDM2B0		21033KDI2B0		21033KD02W0								
	0.0012			21233KDA2B0	21233KDM2B0		21233KDI2B0		21233KD02W0								
	0.0015			21533KDA2B0	21533KDM2B0		21533KDI2B0		21533KD02W0								
	0.0018			21833KDA2B0	21833KDM2B0		21833KDI2B0		21833KD02W0								
	0.0022			22233KDA2B0	22233KDM2B0		22233KDI2B0		22233KD02W0	1							
	0.0027			22733KDA2B0	22733KDM2B0		22733KDI2B0		22733KD02W0								
	0.0033			23333KDA2B0	23333KDM2B0		23333KDI2B0		23333KD02W0								
	0.0039	4.0 x 10.0 x 12.5	0.6	23933KDA2B0	23933KDM2B0	1000	23933KDI2B0	1250	23933KD02W0	1400							
	0.0047			24733KDA2B0	24733KDM2B0		24733KDI2B0		24733KD02W0								
	0.0056	-		25633KDA2B0	25633KDM2B0		25633KDI2B0		25633KD02W0								
	0.0068			26833KDA2B0	26833KDM2B0		26833KDI2B0		26833KD02W0								
	0.0082			28233KDA2B0	28233KDM2B0	1	28233KDI2B0		28233KD02W0	1							
	0.010	3	31033KDA2B0	31033KDM2B0	1	31033KDI2B0		31033KD02W0	1								
	0.012			31233KDA2B0	31233KDM2B0	1	31233KDI2B0		31233KD02W0	1							
	0.015			31533KDA2B0	31533KDM2B0	1	31533KDI2B0		31533KD02W0	1							
	0.018	F 0 11 0 10 F	0.00	31833KDA2B0	31833KDM2B0	1000	31833KDI2B0	1000	31833KD02W0	1400							
	0.022	5.0 x 11.0 x 12.5	0.82	32233KDA2B0	32233KDM2B0	1000	32233KDI2B0	1000	32233KD02W0	1100							
	0.027	0.0 40.0 40.5		32733KDA2B0	32733KDM2B0	750	32733KDI2B0	750	32733KD02W0	000							
	0.033	6.0 x 12.0 x 12.5	1.1	33333KDA2B0	33333KDM2B0	750	33333KDI2B0	750	33333KD02W0	900							
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SPQ

1100



VISHAY	
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CAP.

(µF)

0.010 0.012 0.015 0.018 0.022

0.027

URAC

(V)

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ELECTRICAL DATA AND ORDERING INFORMATION

		(CATALOG NUMB	ER F3	39X1 AND PA	CKAGI	NG	
			LOOSE IN BO	ХC			TAPED REE	
DIMENSIONS		SHORT	LEADS		LONG LEAD	DS		-
w x h x l (mm)	MASS (g) ⁽³⁾	l _t = 3.5 mm + 1 mm/- 0.5 mm (≤ 10 mm) or 3.5 mm ± 0.3 mm (≥ 15 mm)	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ	Ø = 500 mm ⁽¹⁾⁽²⁾ H = 18.5 mm; P ₀ = 12.7 mm	
	PITCH	= 15.0 mm ± 0.4 mm;	d _t = 0.60 mm ± 0.	06 mm	n; C-TOL. = ± 10	%		
		31033KFP2B0	31033KFM2B0		31033KFI2B0		31033KF02W0	
		31233KFP2B0	31233KFM2B0		31233KFI2B0		31233KF02W0	
		31533KFP2B0	31533KFM2B0		31533KFI2B0		31533KF02W0	
		31833KFP2B0	31833KFM2B0		31833KFI2B0		31833KF02W0	
5.0 x 11.0 x 17.5	1.0	32233KFP2B0	32233KFM2B0	1000	32233KFI2B0	1000	32233KF02W0	
		32733KFP2B0	32733KFM2B0		32733KFI2B0		32733KF02W0	
		33333KFP2B0	33333KFM2B0		33333KFI2B0		33333KF02W0	
		33933KFP2B0	33933KFM2B0		33933KFI2B0		33933KF02W0	
								1

	0.033			33333KFP2B0	33333KFM2B0		33333KFI2B0		33333KF02W0	
	0.039			33933KFP2B0	33933KFM2B0		33933KFI2B0		33933KF02W0	
	0.047			34733KFP2B0	34733KFM2B0		34733KFI2B0		34733KF02W0	
	0.056	6.0 x 12.0 x 17.5	1.4	35633KFP2B0	35633KFM2B0	1000	35633KFI2B0	1000	35633KF02W0	900
	0.068	0.0 x 12.0 x 17.5	1.4	36833KFP2B0	36833KFM2B0	1000	36833KFI2B0	1000	36833KF02W0	900
			PITCH	= 15.0 mm ± 0.4 mm;	$d_t = 0.80 \text{ mm} \pm 0$.08 mn	n; C-TOL. = ± 10	%		
	0.082	7.0 x 13.5 x 17.5	1.8	38233KFP2B0	38233KFM2B0	1000	38233KFI2B0	500	38233KF02W0	800
	0.100	7.0 X 13.3 X 17.3	1.0	41033KFP2B0	41033KFM2B0	1000	41033KFI2B0	500	41033KF02W0	800
	0.120	8.5 x 15.0 x 17.5	2.4	41233KFP2B0	41233KFM2B0	1000	41233KFI2B0	500	41233KF02W0	650
	0.150	0.5 x 15.0 x 17.5	2.4	41533KFP2B0	41533KFM2B0	1000	41533KFI2B0	300	41533KF02W0	030
	0.180	10.0 x 16.5 x 17.5	3.0	41833KFP2B0	41833KFM2B0	500	41833KFI2B0	500	41833KF02W0	600
			PITCH	= 22.5 mm ± 0.4 mm;	d _t = 0.80 mm ± 0.	.08 mm	; C-TOL. = ± 10	%		
	0.10			41033KIP2B0	41033KIM2B0		41033KII2B0		41033KI02W0	
	0.12	6.0 x 15.5 x 26.0	2.4	41233KIP2B0	41233KIM2B0	300	41233KII2B0	250	41233KI02W0	600
330	0.15			41533KIP2B0	41533KIM2B0		41533KII2B0		41533KI02W0	
330	0.18	7.0 x 16.5 x 26.0	2.9	41833KIP2B0	41833KIM2B0	200	41833KII2B0	250	41833KI02W0	550
	0.22	7.0 X 10.3 X 20.0	2.9	42233KIP2B0	42233KIM2B0	200	42233KII2B0	230	42233KI02W0	550
	0.27	8.5 x 18.0 x 26.0	3.8	42733KIP2B0	42733KIM2B0	200	42733KII2B0	250	42733KI02W0	450
	0.33	0.5 x 10.0 x 20.0	5.0	43333KIP2B0	43333KIM2B0	200	43333KII2B0	230	43333KI02W0	430
	0.39	10.0 x 19.5 x 26.0	6.8	43933KIP2B0	43933KIM2B0	200	43933KII2B0	200	43933KI02W0	350
	0.47	12.0 x 22.0 x 26.0	7.8	44733KIP2B0	44733KIM2B0	150	44733KII2B0	200	44733KI02W0	300
	0.56	12.0 × 22.0 × 20.0	7.0	45633KIP2B0	45633KIM2B0	150	45633KII2B0	200	45633KI02W0	300
	0.68	12.5 x 22.5 x 26.5	8.0	46833KIP2B0	46833KIM2B0	150	46833KII2B0	200	46833KI02W0	300
			PITCH	= 27.5 mm ± 0.4 mm;	$d_t = 0.80 \text{ mm} \pm 0.00 \text{ mm}$.08 mm	; C-TOL. = ± 10	%		
	0.22			42233KKP2B0	42233KKM2B0		42233KKI2B0			
	0.27	9.0 x 19.0 x 31.5	5.5	42733KKP2B0	42733KKM2B0	100	42733KKI2B0	150		
	0.33	9.0 × 19.0 × 51.5	5.5	43333KKP2B0	43333KKM2B0	100	43333KKI2B0	150		
	0.39			43933KKP2B0	43933KKM2B0		43933KKI2B0			
	0.47	11.0 x 21.0 x 31.0	7.4	44733KKP2B0	44733KKM2B0	100	44733KKI2B0	125		
	0.56	11.0 X 21.0 X 31.0	7.4	45633KKP2B0	45633KKM2B0	100	45633KKI2B0	125		
	0.68	13.0 x 23.0 x 31.0	9.2	46833KKP2B0	46833KKM2B0	100	46833KKI2B0	125	-	-
	0.82	13.0 X 23.0 X 31.0	9.2	48233KKP2B0	48233KKM2B0	100	48233KKI2B0	125		
	1.0	15.0 x 25.0 x 31.5	12.3	51033KKP2B0	51033KKM2B0	100	51033KKI2B0	125		
	1.2	15.0 X 25.0 X 31.5	12.5	51233KKP2B0	51233KKM2B0	100	51233KKI2B0	125		
	1.5	18.0 x 28.0 x 31.5	16.1	51533KKP2B0	51533KKM2B0	100	51533KKI2B0	125		
	1.8	21.0 x 31.0 x 31.0	20.3	51833KKP2B0	51833KKM2B0	50	51833KKI2B0	75		
	2.2	21.0 X 31.0 X 31.0	20.3	52233KKP2B0	52233KKM2B0	50	52233KKI2B0	15		
						•				· · · · · · · · · · · · · · · · · · ·

Notes

SPQ = Standard Packing Quantity

⁽¹⁾ Reel diameter = 356 mm is available on request

(2) H = In-tape height; P₀ = Sprocket hole distance; for detailed specifications refer to "Packaging Information"

⁽³⁾ Weight for short lead product only

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APPROVALS							
SAFETY APPROVALS X1	VOLTAGE	VALUE	FILE NUMBERS				
EN 60384-14 (ENEC) (= IEC 60384-14 ed-3)	330 V _{AC}	1 nF to 15 µF	40031978				
UL 60384-14	330 V _{AC}	1 nF to 15 µF	Pending				
CSA-E384-14	330 V _{AC}	1 nF to 15 μF	Pending				
CQC	330 V _{AC}	1 nF to 15 µF	Pending				
CB-test certificate	330 V _{AC}	1 nF to 15 µF	DE1-448009				

The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden, Switzerland and United Kingdom.









MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting on printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information www.vishay.com/docs?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

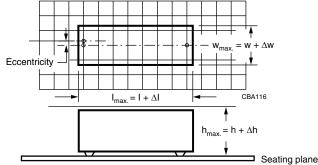
- For original pitch \leq 15 mm the capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed-Circuit Board

The maximum space for length ($I_{max.}$), width ($w_{max.}$) and height ($h_{max.}$) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch \leq 15 mm, Δw = ΔI = 0.3 mm and Δh = 0.1 mm
- For products with 15 mm < pitch \leq 27.5 mm, $\Delta w = \Delta I = 0.5$ mm and $\Delta h = 0.1$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile we refer to the document "Soldering Guidelines for Film Capacitors": <u>www.vishay.com/doc?28171</u>

STORAGE TEMPERATURE

 T_{stq} = - 25 °C to + 35 °C with RH maximum 75 % without condensation

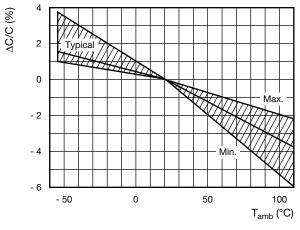
RATINGS AND CHARACTERISTICS REFERENCE CONDITIONS

Unless otherwise specified, all electrical values apply to an ambient free temperature of 23 °C \pm 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

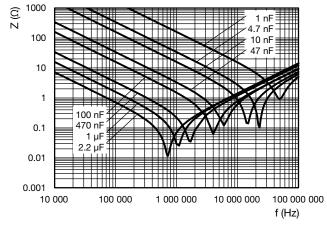




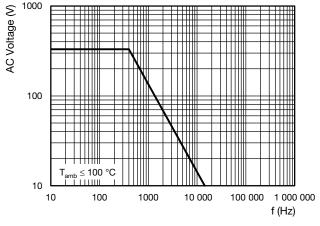


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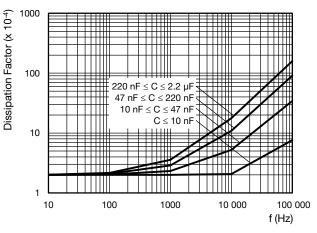
Capacitance as a function of ambient temperature (typical curve)



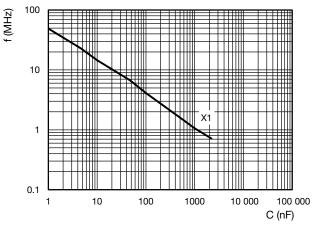
Impedance as a function of frequency (typical curve)



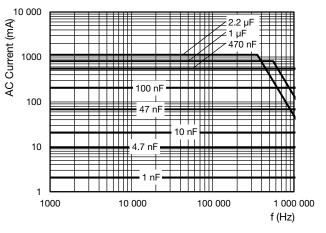
Max. RMS voltage as a function of frequency



Tangent of loss angle as a function of frequency (typical curve)



Resonant frequency as a function of capacitance (typical curve)



Max. RMS current as a function of frequency

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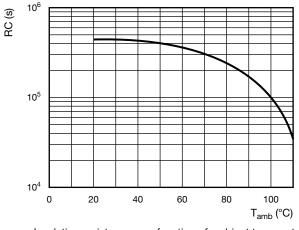
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Insulation resistance as a function of ambient temperature (typical curve)

APPLICATION NOTES

- For X1 electromagnetic interference suppression in standard across the line applications (50 Hz/60 Hz) with a maximum mains voltage of 330 V_{AC}
- For series impedance applications we refer to the application note: www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: rfi@vishay.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 110 °C.
- Rated voltage pulse slope:

If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 465 V_{DC} and divided by the applied voltage.

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-3 and Specific Reference Data".

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1					
4.1 Dimensions (detail)		As specified in chapters "General Data" of this specification			
Initial measurements	Capacitance Tangent of loss angle at 10 kHz for C \leq 1 μF Tangent of loss angle at 1 kHz for C $>$ 1 μF				
4.3 Robustness of terminations	Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	No visible damage			
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s				

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1					
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h				
4.4.2 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$\left \Delta C/C \right \leq 5$ % of the value measured initially			
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ for $\le 1 \ \mu F$ Increase of tan $\delta \le 0.005$ for C > 1 μF Compared to values measured initially			
	Insulation resistance	As specified in section "Insulation Resistance" of this specification			
SUB-GROUP C1B OTHER PART OF SAMPLE OF SUB-GROUP C1					
Initial measurements	Capacitance Tangent of loss angle at 10 kHz for C \leq 1 μF Tangent of loss angle at 1 kHz for C $>$ 1 μF				
4.20 Solvent resistance of the marking	Isopropyl alcohol at room temperature Method: 1 Rubbing material: Cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking			
4.6 Rapid change of temperature	θA = - 55 °C θB = + 110 °C 5 cycles Duration t = 30 min				
4.6.1 Inspection	Visual examination	No visible damage			
4.7 Vibration	Mounting: See section "Mounting" of this specification Procedure B4: Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h				
4.7.2 Final inspection	Visual examination	No visible damage			
4.9 Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms				
4.9.2 Final measurements	Visual examination	No visible damage			
	Capacitance	$\left \Delta C/C \right \leq 5$ % of the value measured initially			
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ for $\le 1 \ \mu F$ Increase of tan $\delta \le 0.005$ for C > 1 μF Compared to values measured initially			
	Insulation resistance	As specified in section "Insulation Resistance" of this specification			

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B					
4.11 Climatic sequence					
4.11.1 Initial measurements	Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B				
4.11.2 Dry heat	Temperature: 110 °C				
4.11.3 Damp heat cyclic Test Db First cycle	Duration: 16 h				
4.11.4 Cold	Temperature: - 55 °C				
4.11.5 Damp heat cyclic Test Db remaining cycles	Duration: 2 h				
4.11.6 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C \leq 5$ % of the value measured in 4.11.1.			
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ for $\le 1 \ \mu F$ Increase of tan $\delta \le 0.005$ for C > 1 μF Compared to values measured in 4.11.1			
	Voltage proof 1900 V_{DC} ; 1 min between terminations	No permanent breakdown or flash-over			
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification			
SUB-GROUP C2					
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH, no load				
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz				
4.12.3 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C \le 5$ % of the value measured in 4.12.1.			
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ Compared to values measured in 4.12.1.			
	Voltage proof 1900 V _{DC} ; 1 min between terminations	No permanent breakdown or flash-over			
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification			

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C3					
4.13.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz for C \leq 1 μF Tangent of loss angle at 1 kHz for C $>$ 1 μF				
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X1: 4.0 kV for C \leq 1 μ F X1: 4.0 kV/ $\!\sqrt{c}$ for C $>$ 1 μ F Max. 24 pulses	No self healing breakdowns or flash-over			
4.14 Endurance	Duration: 1000 h 1.25 x U _{RAC} at 110 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of $47 \ \Omega \pm 5 \ \%$				
4.14.7 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.13.1.			
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ for $\le 1 \ \mu F$ Increase of tan $\delta \le 0.005$ for C > 1 μF Compared to values measured in 4.13.1			
	Voltage proof 1900 V _{DC} ; 1 min between terminations 2160 V _{AC} ; 1 min between terminations and case	No permanent breakdown or flash-over			
	Insulation resistance	\ge 50 % of values specified in section "Insulation Resistance" of this specification			
SUB-GROUP C4					
4.15 Charge and discharge	10 000 cycles charged to 465 V _{DC} Discharge resistance: $R_{min.} = 2.2 \Omega$ for pitch 37.5 mm and 52.5 mm $R = \frac{465 V_{DC}}{1.5 \text{ x C (dU/dt)}}$				
4.15.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz for C \leq 1 μF Tangent of loss angle at 1 kHz for C $>$ 1 μF				
4.15.3 Final measurements	Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.15.1.			
	Tangent of loss angle	Increase of tan $\delta \le 0.008$ for $\le 1 \ \mu F$ Increase of tan $\delta \le 0.005$ for C > 1 μF Compared to values measured in 4.15.1			
	Insulation resistance	\geq 50 % of values specified in section "Insulation Resistance" of this specification			

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GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	\geq 0.9 times the value as specified in section "Resonant Frequency" of this specification
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm ³ : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60 s One flame application $\int \int $	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 4 kV discharges on the test capacitor connected to U _{RAC}	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.

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