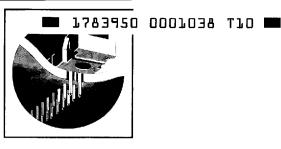
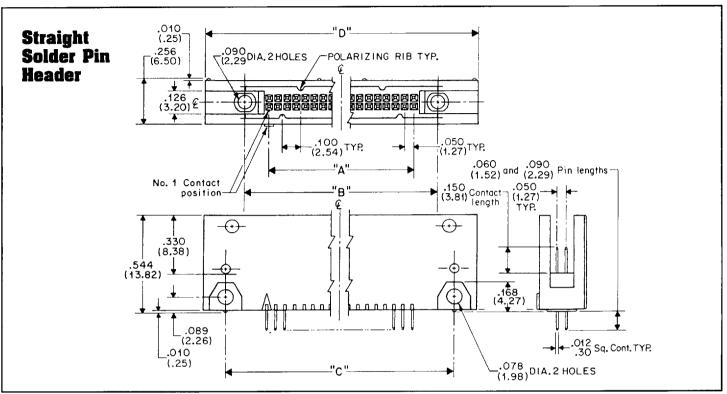
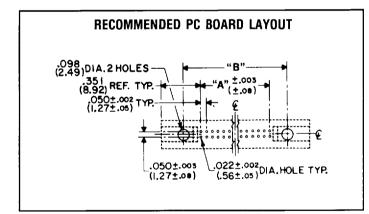
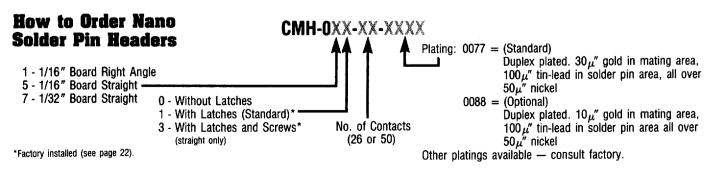
NANO HEADERS— STRAIGHT SOLDER PIN





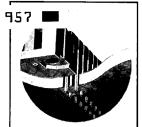


DIMENSIONS				
No.Conts.	"A"	"B"	"C"	"D"
26	.600	.860	1.052	1.302
	(15.24)	(21.84)	(26.72)	(33.07)
50	1.200	1.460	1.652	1.902
	(30.48)	(37.08)	(41.96)	(48.31)

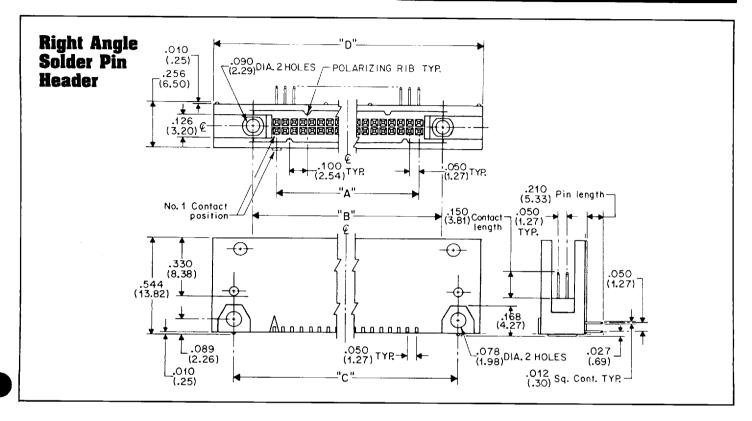


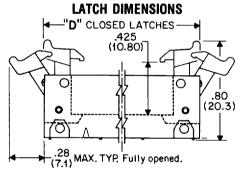


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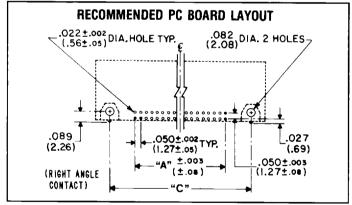


NANO HEADERS— RIGHT ANGLE SOLDER PIN



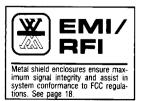


Due to Nano Connector miniaturization, CW provides latches as standard to insure maximum integrity of the mated pair.





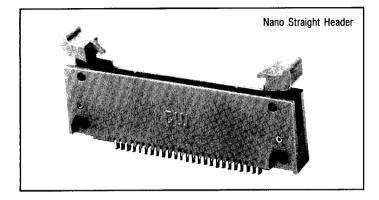
A wide variety of hardware mounting options is available from CW \dots either factory pre-installed or in kit form for field assembly. See page 22 for complete details.

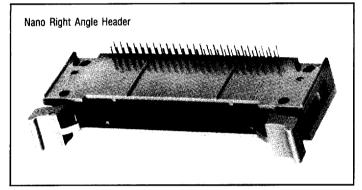




NANO HEADER CONNECTORS

A-61-05 05





Nano Header Connectors are most often permanently mounted to PC boards and mate with Nano Socket Connectors on .050" contact spacing.

Available in both straight and right angle versions for vertical or horizontal mounting, Nano headers offer the designer a wide diversity of circuit design options, including solder pins in various lengths, wirewrap posts, compliant pins, edgeboard contacts and surface mounting capability.

Polarization ribs are permanently molded into place, eliminating the need for modification or separate piece parts.

Ejection latches provide a secure, positive locking and easy-eject mechanism for Nano Sockets with strain relief.

Optional hardware is also available for both horizontal and vertical mounting to PC boards.

Materials and Operating Standards

Contacts: Copper Alloy

Contact Plating: Solder-post style: Duplex plated, $30 \mu''$ gold (in

mating area) $100\,\mu''$. Tin/Lead on solder tail, all

over $50\mu''$ nickel

All other styles: Selective plated, $30\mu^{\prime\prime}$ gold (in

mating area) over $50 \mu''$ nickel

Insulator Material: UL 94V-O flame retardant, glass-reinforced

thermoplastic*

Color: Blue*

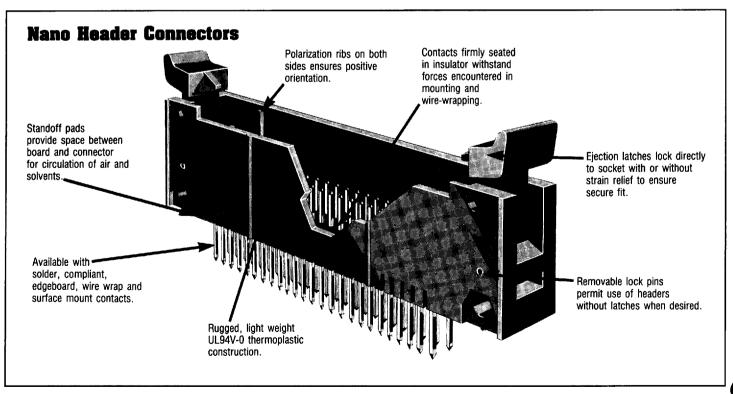
Operating Temperature: -55° C to $+125^{\circ}$ C

Current Rating: .5 amp per contact

Dielectric Withstand Voltage: Greater than 500 Vdc at sea level

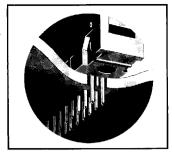
Insulation Resistance: Greater than 5 x 109 ohms

*Note: Surface mount connectors are UL 94V-0 flame retardant, black thermoplastic capable of withstanding vapor phase reflow soldering of 419°F.



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NANO HEADER STYLE OPTIONS





Solder Pin Header, straight (left) and right angle (right).





Wire Wrap Header, straight (left) and right angle (right).



Edgeboard Header



Compliant Pin Header





Surface Mount Header, vertical (left) and horizontal mount (right).

Solder Pin:

.012" square contacts for direct soldering to PC board.

Straight: .090" and .060" lengths.

Right Angle: .090" length

Duplex-plated: $30\mu''$ gold (in mating area); $100\mu''$ tin/lead in

Solder pin area, all over $50\mu''$ nickel.

Wire Wrap:

.012" square contacts accommodate 3 levels, 4 wraps each, of 34

AWG solid conductor. Straight: .200" length. Right Angle: .200" length.

Selective-plated: $30 \mu''$ gold (in mating area) over $50 \mu''$ nickel.

Edgeboard:

Positive spring-tension contacts firmly hold header to edge of 1/32" and 1/16" thick PC boards. Mate with contact pads on .050" center-to-center spacing for temporary or permanent mounting. Selective-plated: $30\mu''$ gold (in mating area) over $50\mu''$ nickel.

Compliant Pin:

Positive spring-tension contacts firmly hold header to 1/16" thick PC boards with .024" diameter thru-plated holes on .050" center-to-center spacing for temporary or permanent mounting. Selective-plated: 30μ " gold (in mating area) over 50μ " nickel.

Surface Mount:

For use with infrared or vapor phase reflow soldering of connectors to surface of PC boards on .050" center-to-center contact spacing. Unique gull-wing contact design affords visual inspection of completed assembly for both vertical and horizontal mount. Independent spring action of contacts compensates for board irregularities. Selective-plated: $30\,\mu$ " gold (in mating area) over $50\,\mu$ " nickel.



Metal shield enclosures ensure maximum signal integrity and assist in system conformance to FCC regulations. See page 18



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