

The NiQor Eighth-brick dc-dc converter is a non-isolated buckboost regulator, which employs synchronous rectification to achieve extremely high conversion efficiency. The High Input Voltage NiQor Brick family of converters can be used in traditional DPA (distributed power architecture) systems or provide a regulated output voltage from a battery source or other variable voltage source. The NiQor Eighth-brick family can be configured to Buck the input voltage down to a lower voltage or Boost the input voltage up to a higher voltage using a single external resistor. These modules are RoHS 6/6 compliant (see page 12).

Operational Features

- Ultra high efficiency, up to 96% at full rated load current
- Delivers up to 5.0A of output current
- Input Voltage Range: 9 60V
- Output voltage range: 0 60V (negative output is possible)
- Extensive on-board input and output filtering
- No minimum load requirement means no preload resistors required
- Buck or buck-boost versions available
- Adjustable current limit with current monitor (C option)

Mechanical Features

- Industry standard eighth-brick pin-out configuration
- Sizes: .99" x 2.39" (25.04x60.6 mm) Flanged - 1.45" x 2.39" (36.8 x 60.6mm)
- Total height only 0.500" (12.7 mm)
- Total weight: 1.7oz (48g) Flanged: 1.9oz (53g)

Control Features

- On/Off control
- Output voltage trim permits custom voltages
- Remote Sense (S option, standard)
- Current limit trim (C option)
- Output voltage trim range from 0 60V

NiQor Eighth-brick module

NQ60W60EGC05NNS.

5/N 0000000 P/C 3205-301

Ion-Isolated

Protection Features

- Input under-voltage lockout protects the converter at low input voltage conditions
- Over-current shutdown protects converter from excessive load current or short circuits
- Input/output over-voltage protection protects load and regulator from damaging voltages
- Thermal shutdown protects converter from abnormal environmental conditions

Safety Features

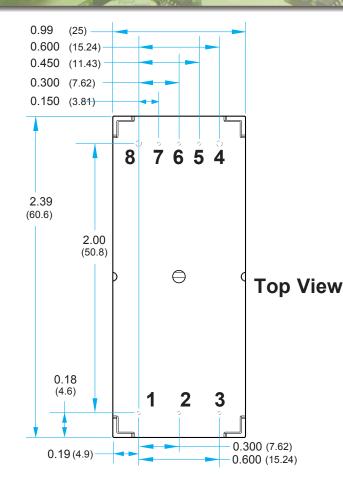
- UL 60950-1:2007
- EN60950-1/A12:2011
- CAN/CSA-C22.2 No. 60950-1:2007

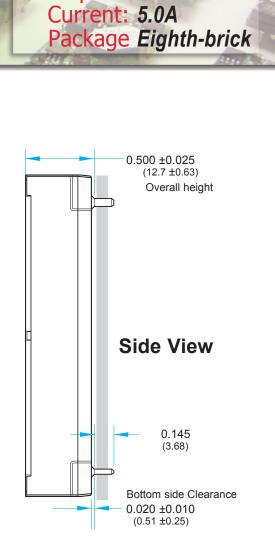
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Standard Mechanical Diagram

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Input: 9 - 60V Outputs: 0 - 60V

NOTES

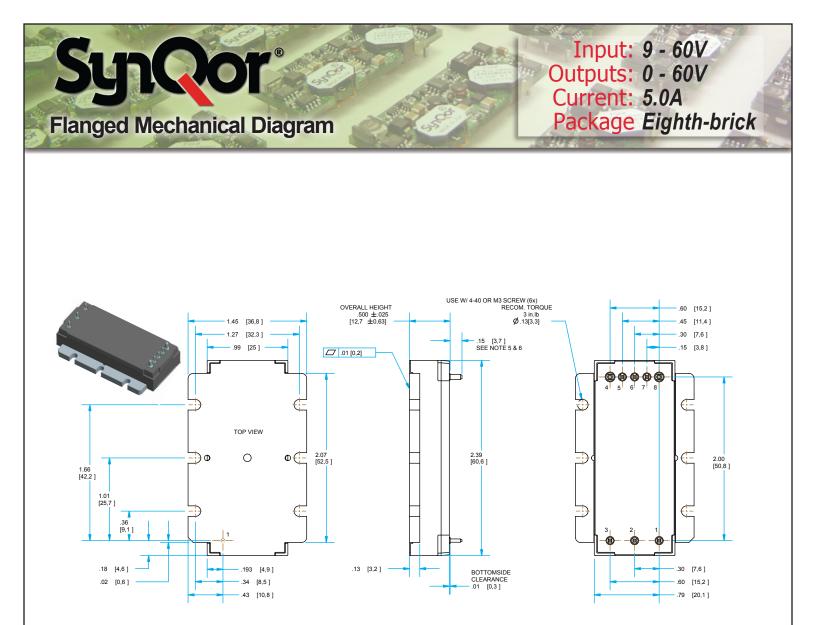
- 1) BASEPLATE FLATNESS TOLERANCE IS 0.004" (.10mm) TIR FOR SURFACE
- 2) PINS 1-3, 5-7 ARE 0.040" (1.02mm) DIA. WITH 0.080" (2.03mm) DIA. STANDOFF SHOULDERS
- PINS 4 AND 8 ARE 0.062" (1.57mm) DIA. WITH 0.100" (2.54mm) DIA. STANDOFF SHOULDERS
- 4) ALL PINS: MATERIAL: COPPER ALLOY FINISH: MATTE TIN OVER NICKEL PLATE
- 5) UNDIMENSIONED COMPONENTS ARE SHOWN FOR VISUAL REFERENCE ONLY
- 6) ALL DIMENSIONS IN INCHES(mm) TOLERANCES: X.XXIN +/-0.02 (X.Xmm +/-0.5mm) X.XXXIN +/-0.010 (X.XXmm +/-0.25mm)
- 7) WEIGHT: 1.7oz (48g) TYPICAL
- 8) WORKMANSHIP: MEETS OR EXCEEDS IPC-A-610 CLASS II

PIN DESIGNATIONS

Pin	Label	Function			
1	Vin(+)	Positive input			
2	ON/OFF	TTL input to turn converter on and off, referenced to Vin(-), with internal pull up			
3	Vin(-)	Negative input voltage, internal short to Pin 4			
4	Vout(-)	Negative output voltage, internal short to Pin 3			
5	SENSE (-)	Negative remote sense. See note 1 (S option) Itrim (C option)			
6	TRIM	Output voltage trim			
7	SENSE	Positive remote sense. See note 2 (S option)			
/	(+)	Imon (C option)			
8	Vout(+)	Positive output voltage			
Notes					

Notes:

- 1)SENSE(-) should be connected to Vout(-) either remotely or at the converter
- 2)SENSE(+) should be connected to Vout(+) either remotely or at the converter



NOTES

- 1) APPLIED TORQUE PER SCREW SHOULD NOT EXCEED 5in-lb (0.7Nm) (3in-lb RECOMMENDED)
- 2) BASEPLATE FLATNESS TOLERANCE IS 0.010" (.10mm) TIR FOR SURFACE
- PINS 1-3, 5-7 ARE 0.040" (1.02mm) DIA. WITH 0.080" (2.03mm) DIA. STANDOFF SHOULDERS
- 4) PINS 4 AND 8 ARE 0.062" (1.57mm) DIA. WITH 0.100" (2.54mm) DIA. STANDOFF SHOULDERS
- 5) ALL PINS: MATERIAL: COPPER ALLOY FINISH: MATTE TIN OVER NICKEL PLATE
- 6) UNDIMENSIONED COMPONENTS ARE SHOWN FOR VISUAL REFERENCE ONLY
- 7) ALL DIMENSIONS IN INCHES(mm) TOLERANCES: X.XXIN +/-0.02 (X.Xmm +/-0.5mm) X.XXXIN +/-0.010 (X.XXmm +/-0.25mm)
- 8) WEIGHT: 1.9oz (53g) TYPICAL
- 9) WORKMANSHIP: MEETS OR EXCEEDS IPC-A-610 CLASS II

PIN DESIGNATIONS

Pin	Label	Function
1	Vin(+)	Positive input
2	ON/OFF	TTL input to turn converter on and off, referenced to Vin(-), with internal pull up
3	Vin(-)	Negative input voltage, internal short to Pin 4
4	Vout(-)	Negative output voltage, internal short to Pin 3
5	SENSE	Negative remote sense. See note 1 (S option)
5	(-)	Itrim (C option)
6	TRIM	Output voltage trim
-	7 SENSE (+)	Positive remote sense. See note 2 (S option)
		Imon (C option)
8	Vout(+)	Positive output voltage

Notes:

- 1)SENSE(-) should be connected to Vout(-) either remotely or at the converter.
- 2)SENSE(+) should be connected to Vout(+) either remotely or at the converter.

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NQ60x60EGx05 Electrical Characteristics

Ta = 25 °C, airflow rate = 300 LFM, Vin = 24 V dc unless otherwise noted; full operating temperature range is -40 °C to +105 °C ambient temperature with appropriate power derating.

Parameter	Vout	Min.	Typ.	Max.	Units	Notes & Conditions
ABSOLUTE MAXIMUM RATINGS						·
input Voltage						
Non-Operating	All	0		80	V	Continuous
Operating	All			60	V	Continuous
Storage Temperature	All	-45		125	°C	
/oltage at ON/OFF input pin	All	-0.5		5.5	V	
RECOMMENDED OPERATING CONDITIONS	3					
nput Voltage Range	All	9		60	V	Turn on at 10V
nput Fuse Rating	All			8	A	Fast blow external fuse recommended
nput Current				5	A	Input current max equals output rated current
xternal Input Capacitance	All	100			μF	ESR < 1.5Ω
Output Voltage	All	0		60	V	
Output Current	All	0		5	A	Output voltage dependent
NPUT CHARACTERISTICS			1		1	
nput Under-Voltage Lockout						
Turn-On Voltage Threshold	All	9.2	9.5	10	V	
Turn-Off Voltage Threshold	All	8.1	8.5	8.9	V	
Lockout Hysteresis	All		1.0		V	
Input Current Limit	All		6		A	
No-Load Input Current	12		55		mA	
n.	24		70		mA	
w	48		95		mA	
Disabled Input Current	All		35		mA	
Input Filter Components Value (C\L\C)	All		2.2\1.5\8.8		µF\µH\µF	
DUTPUT CHARACTERISTICS			1			
Dutput Voltage Range	All	0		60	V	Set output by Rtrim resistor
Derating Output Current Range	All	0		5	A	
Output Voltage Regulation						
Total Output Voltage Range	All	480	mV +4%*\	, Vout		Sense pin, over sample, line, load, temp. & life
Output Voltage Ripple and Noise (pk-pk/36Vin)	12		20		mV	36 Vin Full Load; 100uF; 20 MHz b.w.
n	24		20		mV	
n	48		100		mV	
Output DC Over Current limit	All		6		A	Effective on input, output condition
xternal Output Capacitance	All	0		1000	μF	$ESR > 1 m\Omega$
Option: Isense voltage						
No load	All		1.25		V	
Full load	All		1.54		V	5 A load
Output resistance of Isense	All		10		kΩ	
Option: Itrim voltage						
Voltage at no load	All		0.12		V	
Voltage at maximum load	All		2.12		V	5 A load
Pull-Up Resistance of Itrim Pin	All		10.2		kΩ	
Pull-Up Voltage	All		2.5		V	
C Option: Reverse Current	All			2	μA	Enabled or Disabled
FFICIENCY						
00% Load; 24 Vin	12		94		%	
.00% Load; 48 Vin	24		96		%	
00% Load; 24 Vin	48		96		%	W mode only
	12		94		%	
0% Load: 24 Vin						
0% Load; 24 Vin 0% Load; 48 Vin	24		94		%	

Input: 9 - 60V Outputs: 0 - 60V

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Current: 5.0A

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NQ60x60EGx05 Electrical Characteristics (Continued)

Ta = 25 °C, airflow rate = 300 LFM, Vin = 24 V dc unless otherwise noted; full operating temperature range is -40 °C to +105 °C ambient temperature with appropriate power derating.

Parameter	Vout	Min.	Typ.	Max.	Units	Notes & Conditions
DYNAMIC CHARACTERISTICS	,	1				
Output Voltage during Current Transient						
For a Step Change in Output Current	All		1		V	(0.1 A/µs); 50%-75%-50% Iout max
Settling Time	All		5		ms	To within 1.5% Vout nom.
Turn on Transient						
Startup delay	All		2		ms	Resistive load
Rise Rate	All		0.6		V/ms	п
Output Voltage Overshoot	All			0	V	11
FEATURE CHARACTERISTICS						
Switching Frequency	All	240	250	260	kHz	
ON/OFF Control						
Negative Logic (N) ON/OFF Control						
Off-State Voltage	All	1.8		3	V	
On-State Voltage	All	0		0.8	V	
Pull-Up Voltage	All		3.3		V	
Pull-Up Resistance	All		10		kΩ	
Output Voltage Trim Range	All	0		60	V	Measured Vout+ to common pins
Input/Output Over-Voltage Protection	All	66	72	75	V	Over full temp range
Over-Temperature Shutdown	All		115		°C	Average PCB Temperature
Over-Temperature Shutdown Restart Hysteresis	All		15		°C	
TEMP LIMITS FOR POWER DERATING						
Semiconductor Junction Temperature	All			125	°C	Package rated to 150 °C
Board Temperature	All			125	°C	ULrated max operating temp 130 °C
Baseplate Temperature	All			100	°C	
RELIABILITY CHARACTERISTICS						
Calculated MTBF (TR-NWT-000332; Telcordia)	All		2.5		106 Hrs.	100% load, 200LFM, 40 °C Ta
Calculated MTBF (MIL-HDBK-217F; MIL-217)	All		1.9		10 ⁶ Hrs.	100% load, 200LFM, 40 °C Ta
Field Demonstrated MTBF	All				106 Hrs.	See our website for details

Syncor® Standards & Qualifications

Parameter	Notes & Conditions
STANDARDS COMPLIANCE	
UL 60950-1:2007	
CAN/CSA-C22.2 No. 60950-1:2007	
EN60950-1/A12:2011	
Needle Flame Test (IEC 695-2-2)	Test on entire assembly; board & plastic components UL94V-0 compliant
IEC 61000-4-2	ESD test, 8 kV - NP, 15 kV air - NP (Normal Performance)

Input: 9 - 60V Outputs: 0 - 60V Current: 5.0A

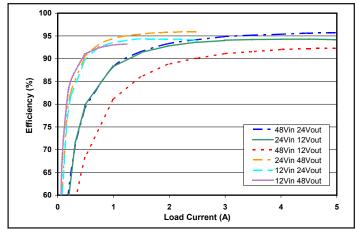
Package Eighth-brick

Note: An external input fuse must always be used to meet these safety requirements. Contact SynQor for official safety certificates on new releases or download from the SynQor website.

Parameter	# Units	Test Conditions
QUALIFICATION TESTING		·
Life Test	32	95% rated Vin and load, units at derating point, 1000 hours
Vibration	5	10-55 Hz sweep, 0.060" total excursion, 1 min./sweep, 120 sweeps for 3 axis
Mechanical Shock	5	100g minimum, 2 drops in x, y, and z axis
Temperature Cycling	10	-40 °C to 100 °C, unit temp. ramp 15 °C/min., 500 cycles
Power/Thermal Cycling	5	Toperating = min to max, Vin = min to max, full load, 100 cycles
Design Marginality	5	Tmin-10 °C to Tmax+10 °C, 5 °C steps, Vin = min to max, 0-105% load
Humidity	5	85 °C, 95% RH, 1000 hours, continuous Vin applied except 5 min/day
Solderability	15 pins	MIL-STD-883, method 2003
Altitude	2	70,000 feet (21 km), see Note

Note: A conductive cooling design is generally needed for high altitude applications because of naturally poor convective cooling at rare atmospheres.

Input: 9 - 60V Outputs: 0 - 60V Current: 5.0A Package Eighth-brick



Technical Charts

Figure 1: Efficiency at nominal output voltage vs. load current for nominal input voltage at 25°C.

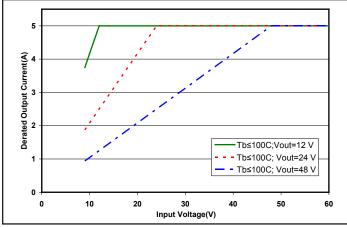


Figure 3: Maximum output power derating curve with a controlled baseplate temperature of 80°C and 100°C.

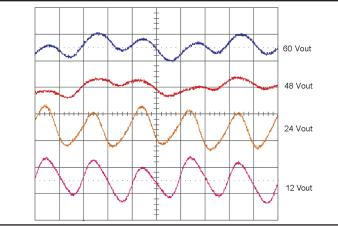


Figure 5: Input Terminal Ripple Current at 24V input and rated load current (500mA/div). Bandwidth: 20MHz. See Figure 4

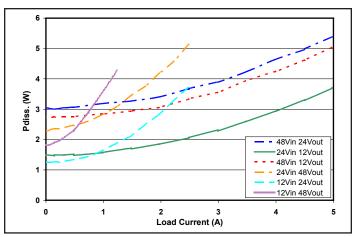


Figure 2: Power dissipation at nominal output voltage vs. load current for nominal input voltage at 25°C.

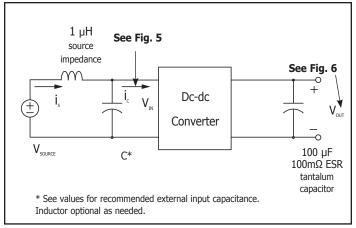


Figure 4: Test set-up diagram showing measurement points for Input Terminal Ripple Current (Fig 5), and Output Voltage Ripple (Fig 6).

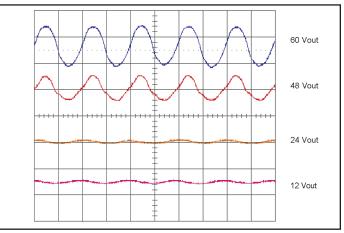


Figure 6: Output Voltage Ripple at 36V input voltage and rated load current (100mV/div). Zero load capacitance. Bandwidth: 20MHz. See Figure 4

Technical Charts

Input: 9 - 60V Outputs: 0 - 60V Current: 5.0A Package Eighth-brick

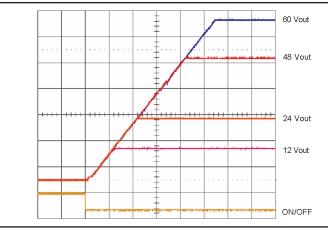


Figure 7: Turn-on transient at zero load (20ms/div). ON/OFF input (5V/div) Ch 1-4: Vout (10V/div)

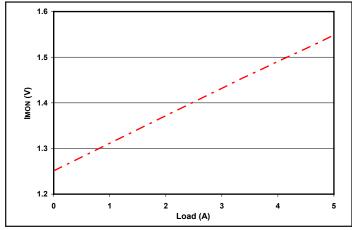


Figure 9: Imon pin voltage vs. load current at 24V input and 13.8V output. Load capacitance: $100\mu F$ electrolytic cap. C option only.

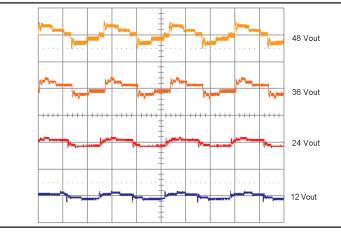


Figure 11: Output voltage response for 12V, 24V, 36V, and 48Vout to step-change in load current (50-75-50% of Iout max; di/dt=0.1A/ μ s). Load cap: 100 μ F, 100m Ω ESR tant, Vout (2V/div).

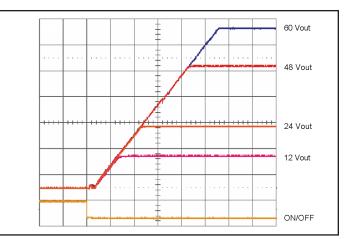


Figure 8:Turn-on transient at full load (20ms/div). ON/OFF input (5V/div) Ch 1-4: Vout (10V/div)

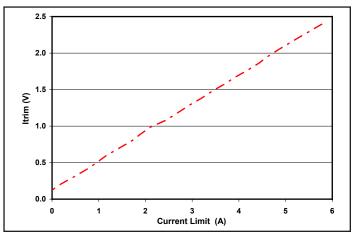


Figure 10: Current limit vs. Itrim pin voltage with 24V input and 13.8V output. Load capacitance: $100\mu F$ electrolytic cap. C option only.



BASIC OPERATION AND FEATURES

These converters use a digital controller for the buck stage and the boost stage. It automatically changes operating mode (buck or boost) when the line voltage or output set point changes. Both stages are accomplished with synchronous rectifiers. Very high efficiency is maintained over wide input and output voltage ranges by the change in operational mode and the use of synchronous rectifiers.

The converter runs at a fixed frequency with a predictable EMI performance.

Note: Since this converter supports a wide range of input and output voltage, the current rating and current limit function affect both input and output current, whichever is higher at the time. When in buck mode, the output current is higher. In boost mode the input current is higher.

CONTROL FEATURES

REMOTE ON/OFF: The On/Off input permits the user to control when the converter is on or off. Only Negative ON/ OFF logic is available in this power module series.

The negative logic ON/OFF signal turns the module OFF when it is high (leave the pin floating or set its voltage between $1.8 \sim 3.3$ V) and turns the module ON when it is low (below 0.8V with respect to Vin-).

OUTPUT VOLTAGE TRIM: The output voltage can be programmed to any voltage between 0Vdc and V_{rated} by connecting one resistor between the Pin 6 (TRIM) pin and Pin 5 [Sense(-)](S-version) or Pin 4 [Vout(-)](C-version). For a desired output voltage, the value of the resistor is:

$$R_{Vtrim}(V_{out}) = \left[\left(\frac{11830 \times V_{rated}}{V_{trim} + 0.0580 \times V_{rated}} \right) - 10912 \right] (\Omega)$$

Alternatively, the TRIM pin can be driven from an external voltage source:

$$V_{pin6} = 2.366 - 2.316 \left(\frac{V_{trim}}{V_{rated}} \right)$$

Where, for both approaches:

Vtrim = desired output voltage setpoint Vrated = rated output voltage Vpin6 = trim pin voltage (when driven externally) RVtrim = resistor value to set Vout

Note: To maintain the accuracy of the output voltage over load current, it is vital that any trim resistor be connected to the converter's Sense(-) pin (for the S-option) or Vout(-) pin (for the C-option), locally at the converter, not at a remote location nearer to the load. A separate Kelvin connection to the PCB pad for the Vout(-) is optimal for the C-option.

PROTECTION FEATURES

Input Under-Voltage Lockout: The converter is designed to turn off when the input voltage is too low, which helps to avoid an input system instability problem (described in more detail in the application note titled "Input System Instability"). The lockout circuitry is a comparator with DC hysteresis. When the input voltage is rising, it must exceed the typical Turn-On Voltage Threshold value (listed on the specification page) before the converter will turn on. Once the converter is on, the input voltage must fall below the typical Turn-Off Voltage Threshold value before the converter will turn off.

Input: 9 - 60V Outputs: 0 - 60V

Package Eighth-brick

Current: 5.0A

Output Current Shutdown: To provide protection in an output short condition, the unit is equipped with internal short circuit protection. When the short circuit protection is triggered, the unit first shuts down. After an approximately 16 ms inhibit time, the unit turns on again. If the short circuit condition remains, the current limit circuit will control the output current. The unit will operate normally once the fault condition is removed.

Internal Over-Voltage Protection (OVP): To protect the load against an excessive output voltage, an output over-voltage shutdown feature is included. This OVP is fixed and independent of the output voltage set point.

Over-Temperature Shutdown: A temperature sensor on the converter senses the average temperature of the module. The over temperature shutdown circuit is designed to turn the converter off when the temperature at the sensed location reaches the Over-Temperature Shutdown value. It will allow the converter to turn on again when the temperature of the sensed location falls by the amount of the Over-Temperature Shutdown Restart Hysteresis value.



APPLICATION CONSIDERATIONS

Limited output voltage resolution: The internal voltage control feedback loop is digital and has limited resolution. Therefore, the output voltage will exhibit discrete steps as the loop responds to changes in line, load, trim, or remote sense. For instance, on close examination, the startup ramp has a "stair-step" shape. Likewise, a load transient response will be composed of multiple discrete steps.

Input filtering: These modules should be connected to a low-impedance source. A highly inductive source can affect the stability of the module. An input capacitor with an ESR must be placed directly adjacent to the input pin of the module to minimize input ripple voltage and ensure module stability.

See application note: Input System Instability (http://www.synqor.com/documents/appnotes/appnt_System_Instability.pdf)

Output capacitance: No extra external capacitor is required. However, to reduce the output ripple and improve dynamic response to a step load change additional capacitance at the output can be used. Low ESR polymer and ceramic capacitors are recommended to improve the dynamic response of the module. The addition of external output capacitance may cause the start-up time to change.

Remote sense (S-option only): Vout remote sensing is provided to achieve proper regulation at the load points and reduce effects of distribution losses on output line. The module can correct for a total of 10% drop in the output lines. In the event of an open remote sense line, the module will maintain regulation through an internal resistor connection.

Current limit: The available power is limited by an output current limit in buck mode (when Vin>Vout) and by an input current limit in boost mode (when Vin<Vout).

for Vin >Vout:

$$I_{\text{limit}} = 1.2 \times I_{\text{max}}$$

for Vin < Vout:

 $I_{\text{limit}} = 1.2 \times I_{\text{max}} \times \left(\frac{\text{Vin}}{\text{Vout}}\right)$

where I_{max} = maximum rated output current

Negative output: This series of converters can be connected to achieve a negative output from a positive input as shown in Fig A.

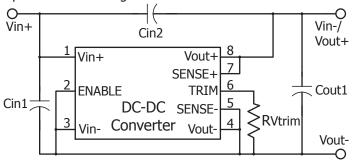


Figure A: Negative output setup

Using this negative output configuration impacts the available output voltage range and current limit.

The output voltage range becomes 0 to (Vmax - Vin), and the current limit (for either the buck or boost modes) is scaled by:

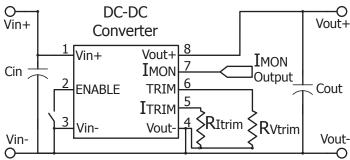
$$I_{rated(neg)} = \frac{Vin}{(Vin + Vout)} * I_{rated}$$



C-FEATURE SET (Current monitor/ trimmable current limit (C-option)

In addition to voltage trim, the C-option offers an adjustable current limit trim and a current monitor Imon pin. It does not have remote sense.

Zero back-drive current: The C-option includes an ideal diode circuit in series with the Vout+ pin that prevents reverse current flow. This enables applications such as battery charging, current sharing, and current monitoring.



C-Option Connection

Figure B: Current monitor/trimmable current limit setup

Output voltage trim: The RV_{trim} resistor increases the output voltage, identical in function to the S-option (p.9).

Output current limit: There are three levels of current that must be understood when considering the term "Output Current Limit" as listed below:

I_{OCI} = over-current limit (from datasheet Output Characteristics: Output DC Over Current Limit). This is a built in fixed value of current at which the converter will limit.

 I_{rated} = rated current of the converter (input or output)

Itrim = desired output current limit

Figure C shows the relationship among these three currents.

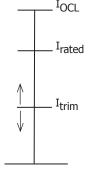


Figure C: Relationship of output current terms.

Product # NQ60x60EGx05

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Output current limit trim: The output current limit can be set to any value between zero and I_{rated} by choosing the value of R_{Itrim} as follows:

Input: 9 - 60V

Package Eighth-brick

Outputs: 0 - 60V Current: 5.0A

$$R_{\text{Itrim}} = \left[\left(\frac{0.0469 \text{ I}_{\text{rated}} + \text{I}_{\text{trim}}}{1.153 \text{ I}_{\text{rated}} - \text{I}_{\text{trim}}} \right) 10200 - 10 \right] (\Omega)$$

Where I_{trim} = desired current limit setpoint

I_{rated} = rated maximum converter current

Alternatively, the I_{trim} pin can be driven from an external voltage source:

$$V_{(pin5)} = 2.085(I_{trim}/I_{rated}) + 0.0953$$

where I_{trim} is the desired current limit setpoint

Note: It is possible to choose R_{Itrim} such as that I_{trim} is greater than Irated, but SynQor does not recommend continuous operation above Irated.

Note: When in boost-mode, the output current could still be limited by the maximum current limit, I_{OCL}, applied to the input current.

 ${\bf Current\ monitor:}$ The ${\rm I}_{mon}$ pin voltage tracks the output current, as shown in figure 9. Zero load current is 1.25V and maximum rated load current is 1.83V. This pin has a 49.9 Ohm output impedance.

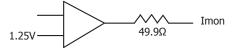
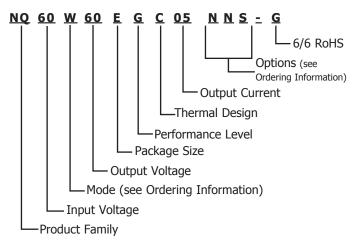


Figure D: Current monitor circuit



PART NUMBERING SYSTEM

The part numbering system for SynQor's dc-dc converters follows the format shown in the example below.



The first 12 characters comprise the base part number and the last 3 characters indicate available options. The "-G" suffix indicates 6/6 RoHS compliance.

Application Notes

A variety of application notes and technical white papers can be downloaded in pdf format from our website.

RoHS Compliance: The EU led RoHS (Restriction of Hazardous Substances) Directive bans the use of Lead, Cadmium, Hexavalent Chromium, Mercury, Polybrominated Biphenyls (PBB), and Polybrominated Diphenyl Ether (PBDE) in Electrical and Electronic Equipment. This SynQor product is 6/6 RoHS compliant. For more information please refer to SynQor's RoHS addendum available at our <u>RoHS Compliance / Lead Free Initiative web page</u> or e-mail us at rohs@synqor.com.

ORDERING INFORMATION

The tables below show the valid model numbers and ordering options for converters in this product family. When ordering SynQor converters, please ensure that you use the complete 15 character part number consisting of the 12 character base part number and the additional 3 characters for options. Add "-G" to the model number for 6/6 RoHS compliance.

Model Number	Input	Output	Max Output
	Voltage	Voltage	Current
NQ60w60EGx05Nyz-G	9 - 60V	0 - 60V	5.0A

The following options must be included in place of the **w** x y z spaces in the model numbers listed above.

	Options Description: x y z						
Mode: w	Thermal Design	Enable Logic	Pin Style	Feature Set			
T - Buck W - Buck / Boost	C - Encased V - Encased with Flanged Baseplate	N - Negative	K - 0.110" N - 0.145" R - 0.180" Y - 0.250"	S - Standard C - Current monitor output / Trimmable current limit			

Not all combinations make valid part numbers, please contact SynQor for availability. See the <u>Product Summary web page</u> for more options.

PATENTS

SynQor holds the following U.S. patents, one or more of which apply to each product listed in this document. Additional patent applications may be pending or filed in the future. 5,999,417 6,222,742 6,545,890 6,577,109 6,594,159 6,731,520

5,999,417	6,222,742	6,545,890	6,577,109	6,594,159	6,/31,520
6,894,468	6,896,526	6,927,987	7,050,309	7,072,190	7,085,146
7,119,524	7,269,034	7,272,021	7,272,023	7,558,083	7,564,702
7,765,687	7,787,261	8,023,290	8,149,597	8,493,751	

Contact SynQor for further information and to order:

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Web:	www.synqor.com
Address:	155 Swanson Road
	Boxborough, MA 01719 USA

Warranty

SynQor offers a three (3) year limited warranty. Complete warranty information is listed on our website or is available upon request from SynQor.

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02/11/14